

H99S

零件手册

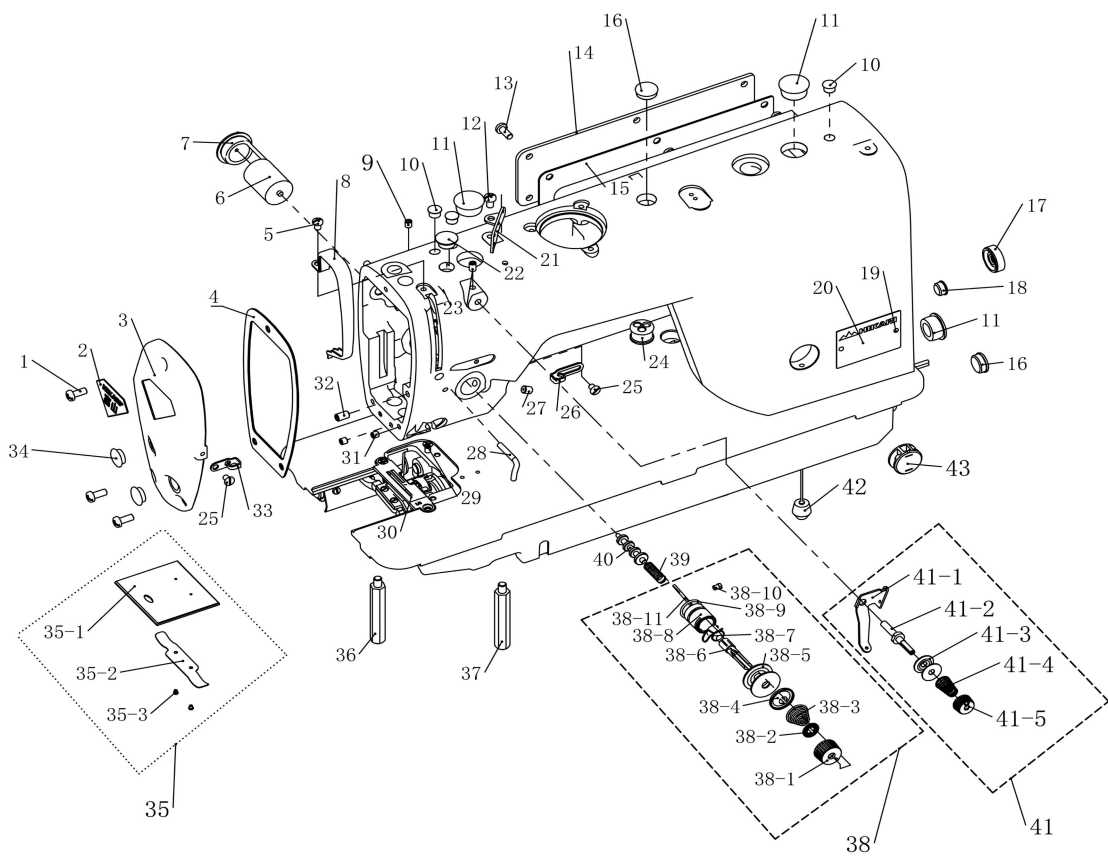
PASTS LIST

版本：V1.00

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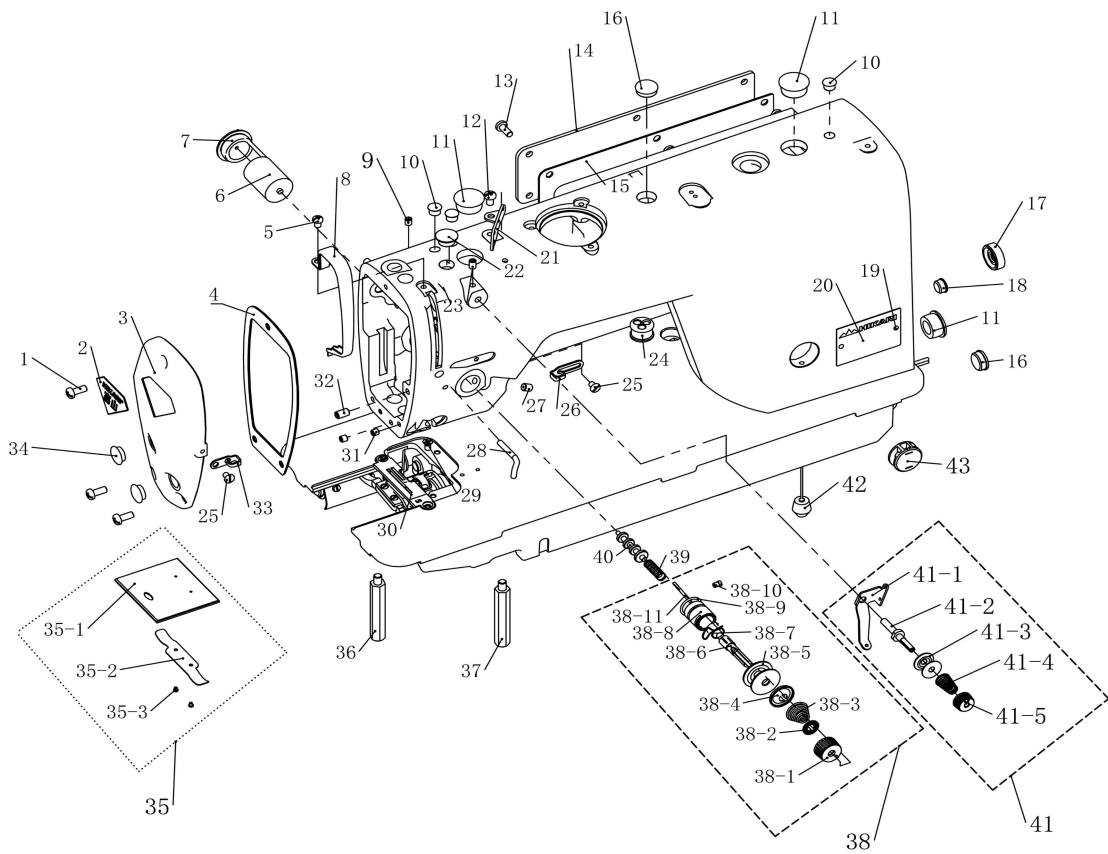
1、机壳部件/Machine frame&miscellaneous cover components



1、机壳部件/Machine frame&miscellaneous cover components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	01-405001223-1	螺钉 M5x12	Screw	3	
2	130.01-13	钻石形面板贴	Plate stick	1	
3	130.01-11	面板	Plate	1	
4	130.01-12	面板垫	Plate agsket	1	
5	01-405000823-1	螺钉 M5x6	Screw	1	
6	SD-39	松线电磁铁	Loose wire electromagnet	1	
7	22-25007030	橡胶塞	Rubber plug	1	
8	101.01-23G	挑线杆防护罩	Thread take-up lever cover	1	
9	01-805000614-1	螺钉M5×6	Screw	1	
10	22-08506011	橡胶塞	Rubber plug	3	
11	22-20809024	橡胶塞	Rubber plug	3	
12	01-405000823-1	螺钉 M5x8	Screw	1	
13	01-405001223-1	M5×12	Screw	12	
14	130.01-24	后窗板	Side plate	1	
15	130.01-25	后窗板密封垫	Gasket	1	
16	22-15608518	橡胶塞	Rubber plug	3	
17	13-07270220	油封7.2x7x22	Grease seal	1	
18	22-10705012	橡胶塞	Rubber plug	1	
19	17-3200500-5	铆钉	Rivet	2	
20	126.01-16	综合型号牌	Model plate	1	
21	110.01-07	面线过线板	Spool pin	1	
22	22-12507017	橡胶塞	Rubber plug	1	
23	01-805000614-1	M5×6	Screw	1	
24	130.01-26	导线过线套	Rubber plug	1	
25	02-611400621-1	一字槽大帽螺钉	Screw	2	
26	101.01-25	右线钩	Arm thread guide Right	1	
27	02-815281211-1	螺钉SM15/64×28×12	Screw	1	
28	421.12-29	缓线调节钩	Presser bar thread guide	1	
29	02-211400823-1	螺钉	Rubber plug	4	
30	121.01-09A	针板	Rubber plug	1	
31	01-805000614-1	螺钉M5×6	Rubber plug	2	
32	01-805000614-1	螺钉M5×6	Rubber plug	3	
33	101.01-32	左线钩	Arm thread guide Left	1	
34	22-12404016	橡胶塞	Rubber plug	2	
35	101.01-46	推板组件	Slide plate asm.	1	
35-1	101.01-46-01	推板	Slide plate	1	
35-2	101.01-46-02	推板簧	Bed slide spring	1	
35-3	02-606560221-3	螺钉 SM3/32x56x2	Screw	2	
36	131.01-20	底板支柱	Floor pillar	1	
37	131.01-10	底板支柱	Floor pillar	1	
38	101.01-27	夹线器组件	Thread tension asm.	1	

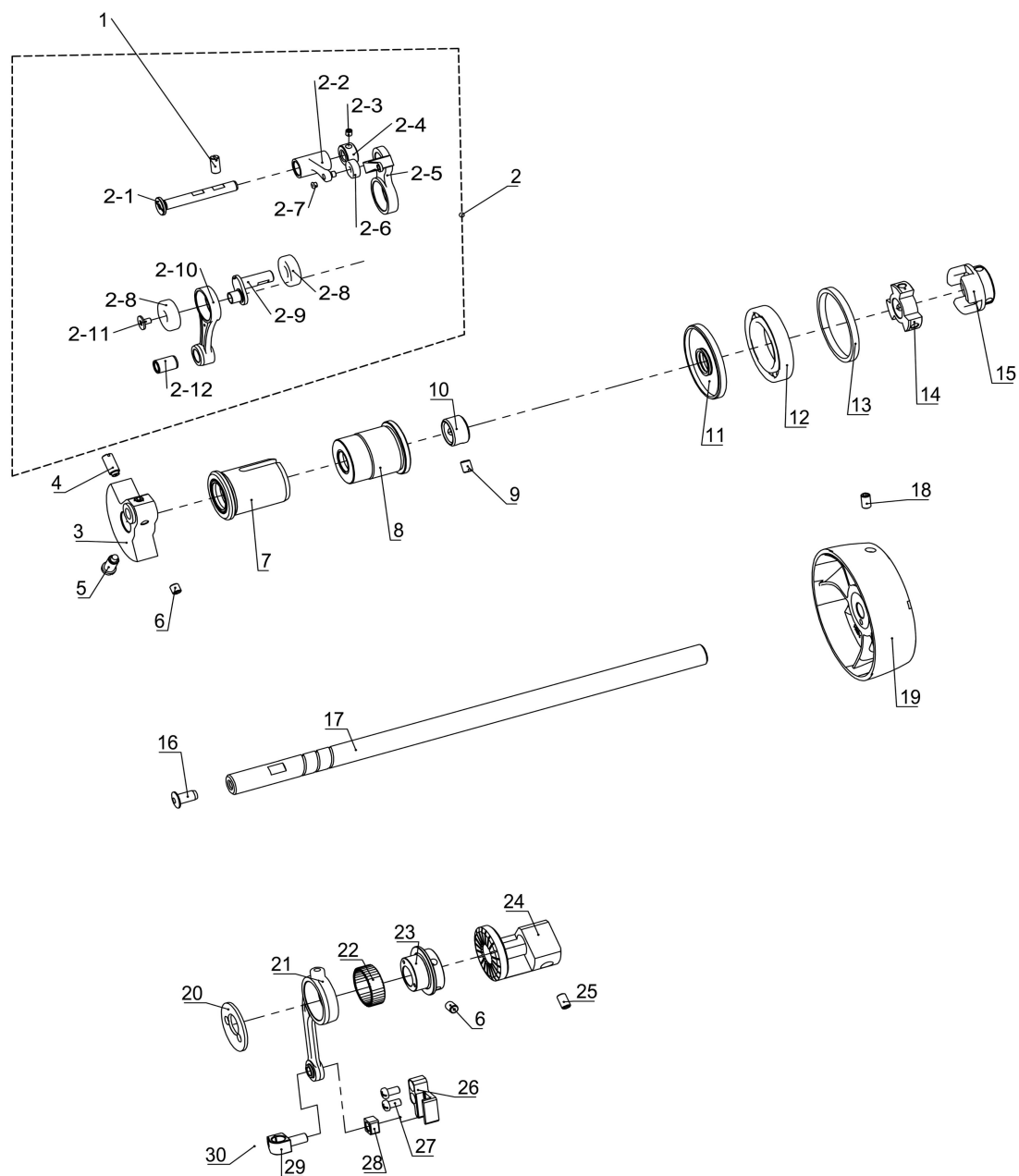
1、机壳部件/Machine frame&miscellaneous cover components



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序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
38-1	101.01-27-01	夹线螺母	Tension nut	1	
38-2	101.01-27-02	夹线制动板	Rotating stopper	1	
38-3	101.01-27-03	夹线簧	Tension spring	1	
38-4	101.01-27-04	松线板	Thread tension disk presser	1	
38-5	101.01-27-05	夹线板	Thread tension disk	2	
38-6	101.01-27-06	夹线螺钉	Tension post	1	
38-7	101.01-27-07	挑线簧	Take-up spring	1	
38-8	101.01-27-09	挑线簧调节座	Tension post socket	1	
38-9	12-137160	O型圈 φ13.7xφ1.6	Rubber ring	1	
38-10	02-909400421-1	螺钉 SM9/64x40x4	Screw	1	
38-11	101.01-27-10	松线顶	Tension release return spring	1	
39	101.04-24	松线辅钉弹簧	Tension spring	1	
40	102.04-26	松线辅钉	Tension release return spring	1	
41	110.01-21	调线夹线器组件	Thread tension asm.	1	
41-1	110.01-23G	调线过线板	Thread tension guide	1	
41-2	110.01-21-01G	调线夹线螺钉	Thread tension post	1	
41-3	101.01-21-03	小夹线板	Thread tension disk	2	
41-4	101.01-21-04	小夹线簧	Thread tension spring	1	
41-5	101.01-21-05	小夹线螺母	Thread tension nut	1	
42	130.09-30	测油浮标	Oil buoy	2	
43	103.08-59	油量视窗	Oil window	1	

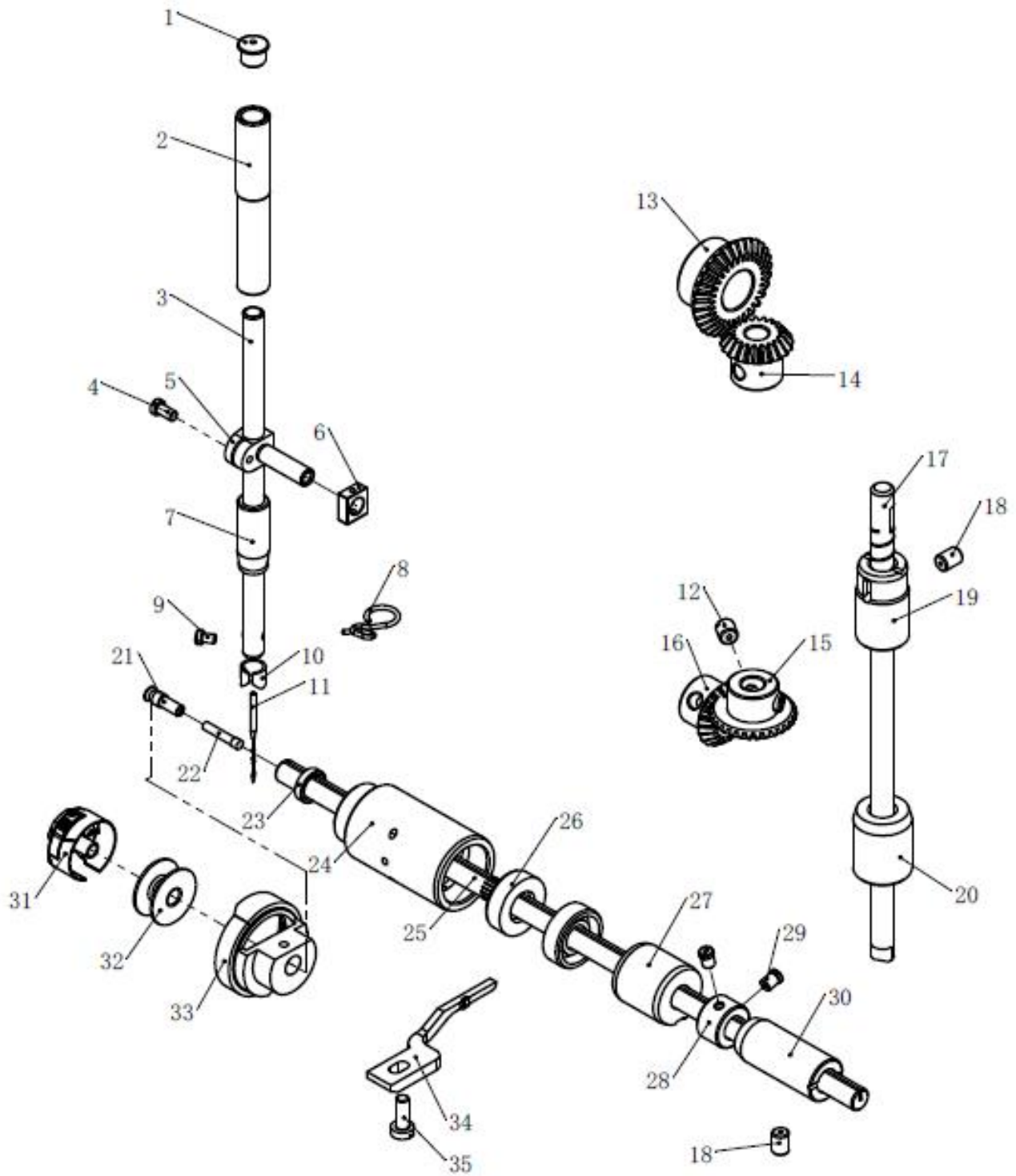
2、上轴·挑线部件/Main shaft&Thread take-up lever components



2、上轴·挑线部件/Main shaft&Thread take-up lever components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	02-815281014-1	螺钉 SM15/64x28x12	Screw	1	
2	129.02-07	挑线杆大组件	Thread take-up lever big asm.	(1)	
2-1	129.02-07-01	挑线连杆销	Thread take-up crank shaft	(1)	
2-2	129.02-07-03	挑线连杆	Thread take-up lever	(1)	
2-3	01-805000514-1	螺钉M4×4	Screw	(2)	
2-4	129.02-07-02	挑线杆挡圈	Collar	(1)	
2-5	129.02-07-04	挑线杆	Thread take-up lever	(1)	
2-6	14-605-2Z	深沟球轴承4×13×5	Thread take-up bearing	(1)	
2-7	129.02-07-05	挑线过线套	Thread take-up	(1)	
2-8	14-608-2Z	深沟球轴承8×22×7	Thread take-up bearing	(2)	
2-9	129.02-07-06	挑线曲柄	Crank	(1)	
2-10	129.02-07-07	针杆连杆	Needle bar crank rod	(1)	
2-11	129.02-07-09	螺钉	Screw	(1)	
2-12	129.02-07-08	衬套	Liner bushing	(1)	
3	131.02-12	针杆曲柄	Needle bar crank	1	
4	02-818281651-1	螺钉 SM9/32x28x16	Screw	1	
5	02-418281531-1	螺钉 SM9/32x28x15	Screw	1	
6	01-806750614-1	螺钉M6x0.75x6	Screw	2	
7	131.02-11	上轴前轴套	Main shaft front bushing	1	
8	102.02-27	上轴中轴套	Bushing,intermediate	1	
9	02-816400811-1	螺钉 SM1/4x40x8	Screw	2	
10	102.02-23	上轴挡圈	Collar	1	
11	13-14550550	上轴油封 $\phi 14.5 \times 5 \times \phi 55$	Oil seal	1	
12	14-61907-2Z	轴承	Bearing	1	
13	102.02-47	轴承垫	Washer	1	
14	102.02-44	连轴器	Linker	1	
15	102.02-48	连轴器(2)	Linker(2)	1	
16	22-07014012	橡胶塞	Rubber plug	1	
17	131.02-10	上轴	Main shaft	1	
18	02-815281014-1	螺钉 SM15/64x28x10	Screw	2	
19	128.02-11	手轮组件	Hand wheel	1	
20	131.02-15	凸轮盖板	Cam assembly	1	
21	131.02-14	切刀连杆	Cutter connecting	1	
22	14-K252910	滚针轴承	Needle bearing	1	
23	131.02-13	切刀凸轮	Cutter cam	1	
24	121.02-10A	切刀连杆平衡锤	Balancer	1	
25	02-815281014-1	螺钉	Screw	2	
26	131.02-17	切刀滑块导轨	Slide block guide	1	
27	02-412281123-1	切刀滑块导轨螺钉	Screw	2	
28	121.02-08	切刀滑块	Crank slide block	1	
29	131.02-16	切刀连接柱	Knife driving stud connection asm	1	
30	02-509400921-1	切刀连接柱螺钉	Screw	2	

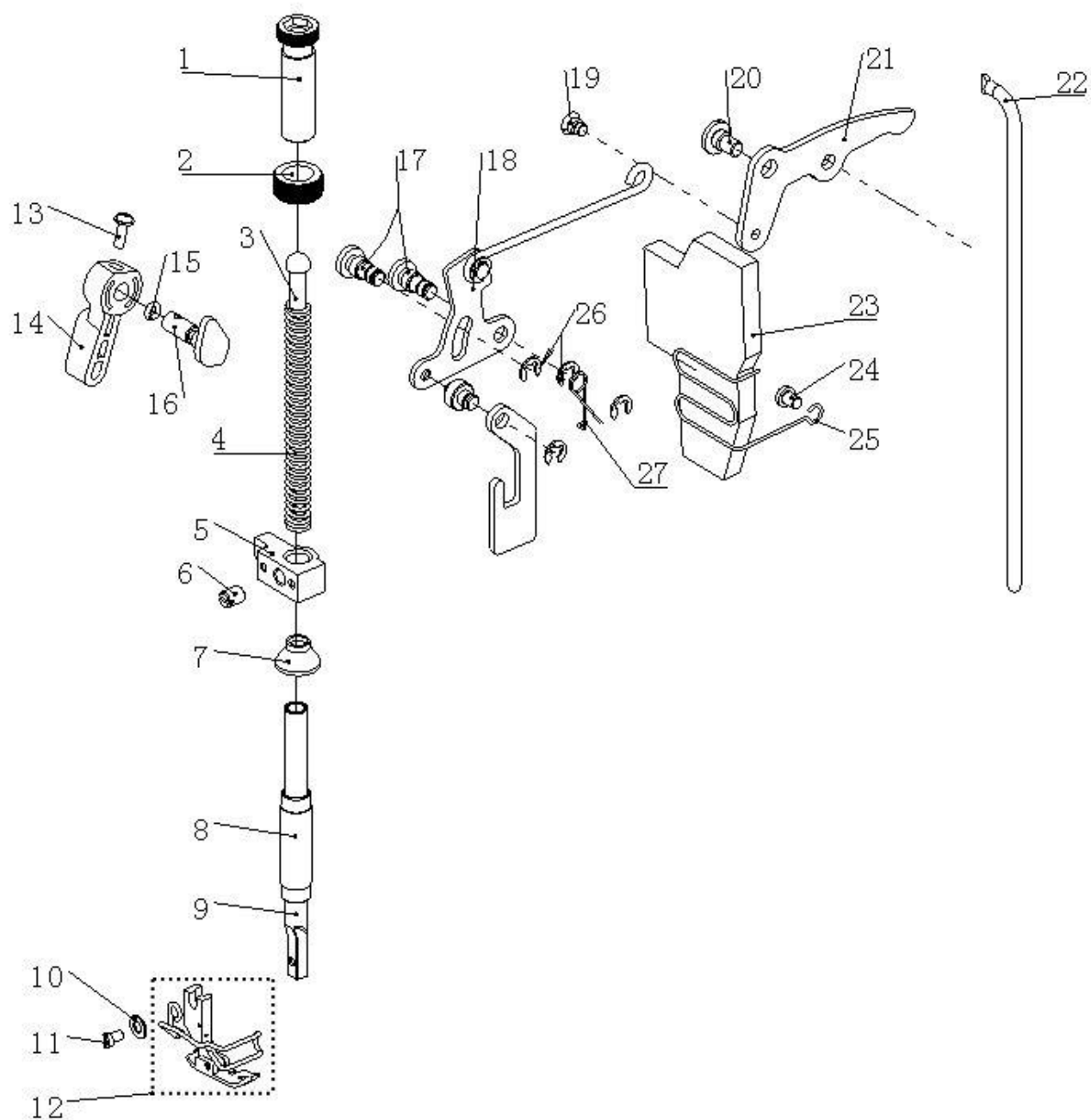
3、针杆·竖轴·下轴部件/Needle bar,upright shaft&hook driving shaft components



3、针杆·竖轴·下轴部件/Needle bar,upright shaft&hook driving shaft components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	22-08506511	橡胶塞 $\phi 8.5 \times 6.5 \times \phi 10.5$	Cap	1	
2	130.03-05	针杆上套	Needle bar bushing (upper)	1	
3	131.03-10	针杆	Needle bar	1	
4	02-509400721-1	螺钉 SM9/64x40x5	Screw	1	
5	129.02-07-10	针杆连接柱	Needle rod holder	1	
6	102.03-06A	针杆连接柱滑块	Slide block	1	
7	130.03-07	针杆下套	Needle bar bushing (lower)	1	
8	101.13-08	针杆下套线钩	Needle bar thread guide	1	
9	02-508440521-1	螺钉 SM1/8x44x5	Screw	1	
10	121.03-01-01	针杆线钩	Needle bar thread guide	1	
11	8020302	机针DB_1-14	Needle	1	
12	02-816400711-1	螺钉 SM1/4x40x7	Screw	8	
13	101.03-12	上轴伞齿轮	Conical gear	1	
14	101.03-14	竖轴上伞齿轮	Conical gear	1	
15	122.03-16	竖轴下伞齿轮	Gear	1	
16	101.03-18	下轴伞齿轮	Conical gear	1	
17	101.03-20	竖轴	Upright shaft	1	
18	02-815280814-1	螺钉 SM15/64x28x8	Screw	2	
19	101.03-21	竖轴上轴套	Upright shaft bushing (upper)	1	
20	101.03-23	竖轴下轴套	Upright shaft bushing (lower)	1	
21	102.03-40	下轴限油螺钉	Oil seal screw	1	
22	101.03-35A	下轴限油芯	Oil wick	1	
23	13-07230120	油封7.2x3x12	Grease seal	1	
24	131.03-03	下轴前轴套	Lower shaft bushing	1	
25	136.03-01	下轴	Lower shaft	1	
26	13-07270220	油封7.2x7x22	Grease seal	2	
27	130.03-03	下轴中轴套	Bushing (intermediate)	1	
28	101.03-26	下轴挡圈	Thrust collar	1	
29	02-511400511-1	螺钉 SM11/64x40x5	Screw	2	
30	101.03-24	下轴后轴套	Bushing rear	1	
31	122.03-37-02	梭壳	Bobbin case	1	
32	101.03-37-02	梭心	Bobbin	1	
33	101.03-36-02	广濑电脑旋梭	Hook	1	
34	108.07-14	旋梭定位钩	Bobbin case holder	1	
35	02-511401221-1	螺钉 SM11/64x40x12	Screw	1	

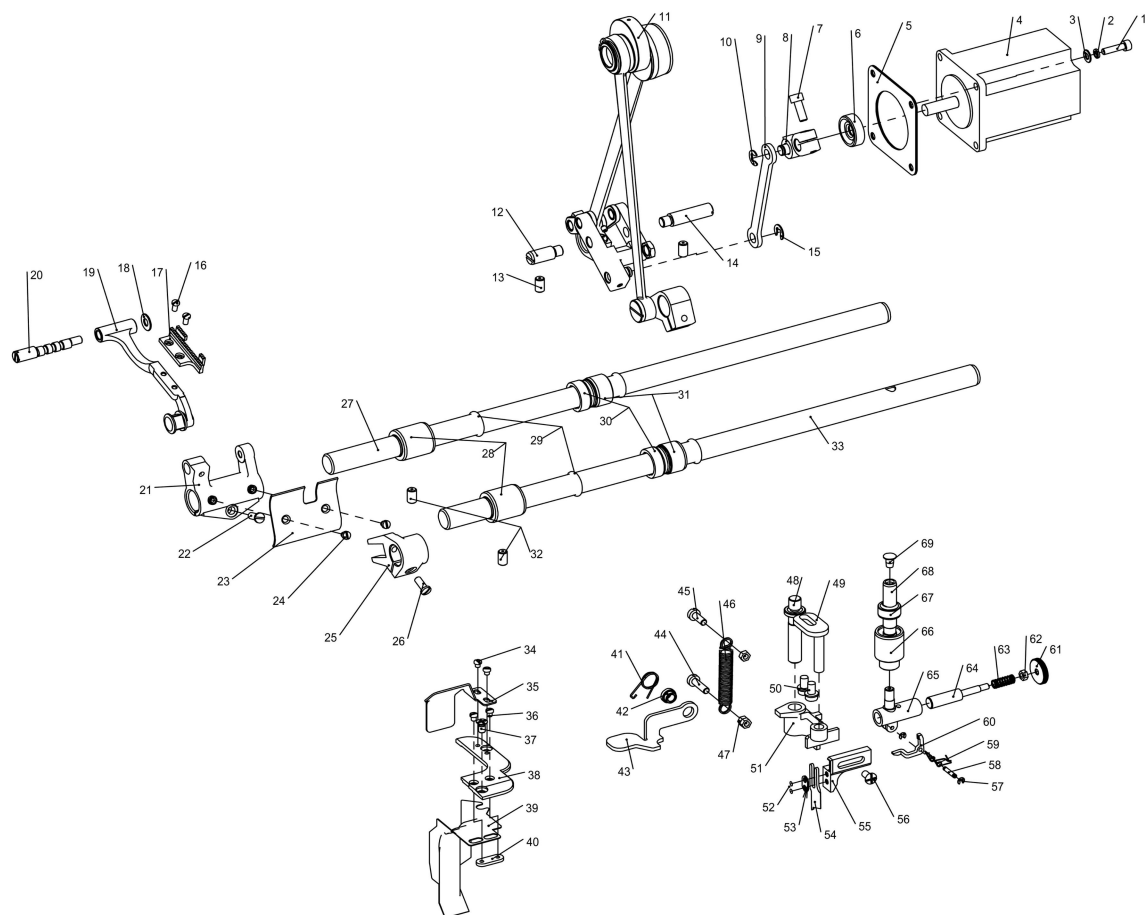
4、压杆部件/Hand lifter components



4、压杆部件/Hand lifter components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	101.04-32	调压螺钉	Presser spring regulator	1	
2	101.04-31	调压螺母	Presser adjusting screw nut	1	
3	101.04-40	调压导杆	Presser guide bar	1	
4	101.04-33	调压簧	Presser adjusting spring	1	
5	101.04-34	压杆导架	Presser bar guide bracket	1	
6	02-816400811-1	螺钉 SM1/4x40x8	Screw	1	
7	101.04-41	防油伞	Rubber	1	
8	130.04-26	压杆轴套	Presser bar bushing	1	
9	101.04-35	压杆	Presser bar	1	
10	05-043080900-1	平垫片φ4.3x0.8xφ9	Washer	1	
11	02-509401021-1	螺钉 SM9/64x40x11	Screw	1	
12	121.04-01	活压脚组件	Presser foot asm.	1	
13	19-409401023-1	螺钉 SM9/64x40x10	Screw	1	
14	101.04-01	压脚扳手	Hand lifter	1	
15	12-038180	O型圈 φ3.8xφ1.8	Rubber ring	1	
16	88-PZ1-4	压脚扳手凸轮组件	Hand lifter cam asm.	1	
17	102.04-07	前杠杆螺纹销	Link shaft	2	
18	131.04-01	前杠杆组件	Knee lifting cross rod asm.	1	
19	101.04-11	活压脚压杆螺钉	Hinge screw	1	
20	101.04-12	后杠杆轴位螺钉	Hinge screw	1	
21	132.03-02	抬压脚后杠杆	Lifting lever link	1	
22	126.04-01	抬压脚顶杆	Knee lifter connecting rod	1	
23	130.09-37	过滤海棉	Filter sponge	1	
24	02-412280623-1	螺钉SM3/16"×28×6	Screw	1	
25	131.02-09	海棉固定架	Sponge Fixer	1	
26	06-0500810-1	开口挡圈	Thrust collar	3	
27	130.04-34	前杠杆复位簧	front bar reset spring	1	

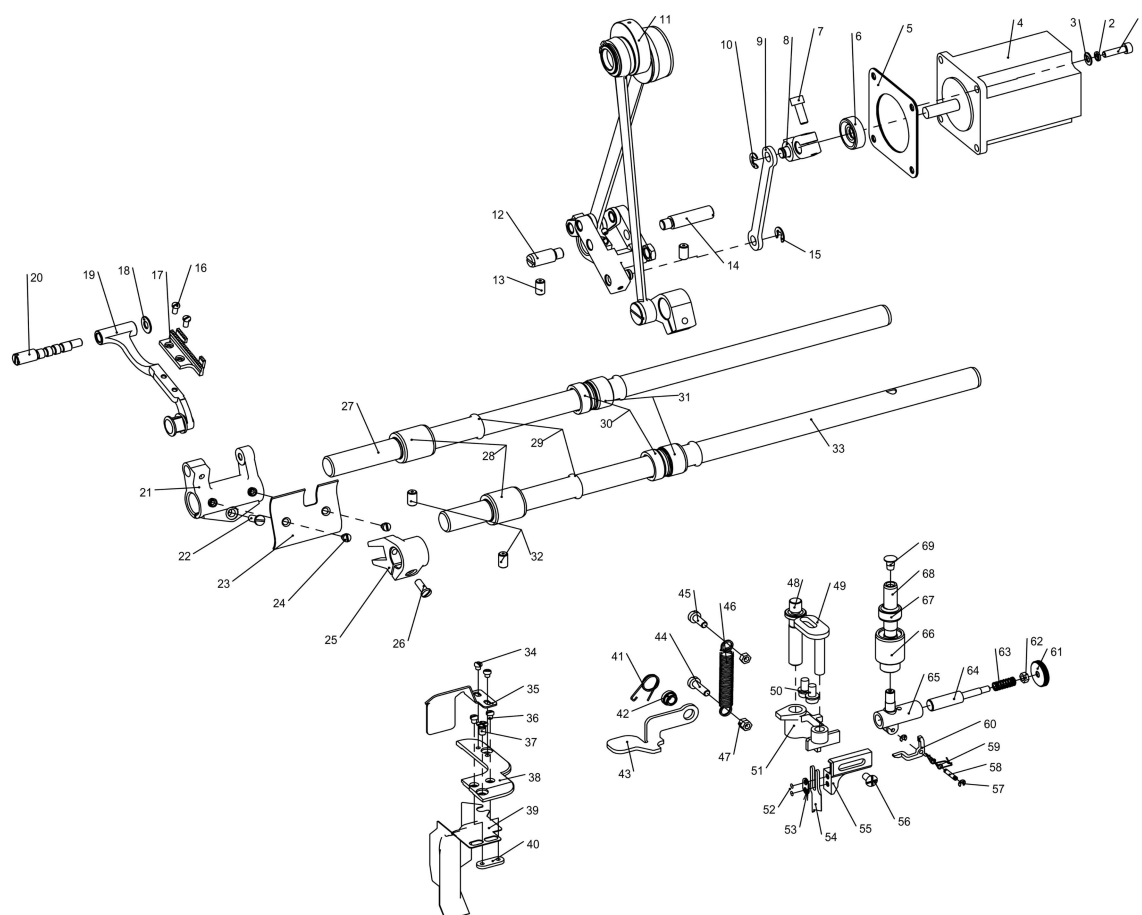
5、送料部件/Feed mechanism components



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序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	01-504001624-1	螺钉M4×16	Screw	4	
2	07-0421111-1	弹簧垫圈4.2×1.1×1.1	Spring Washer	4	
3	05-043080900-1	平垫片4.3×0.8×9	Washer	1	
4	MO-02H-60	步进电机	Stepper motor	1	
5	130.05-13A	步进电机密封垫	Washer	1	
6	13-07270220	油封7.2x7x22	Grease seal	1	
7	01-505001424-1	螺钉M5×14	Screw	1	
8	130.05-07-01	针距切换曲柄	Connecting arm	1	
9	130.05-06	切换连杆	Turning connecting shaft	1	
10	06-0500611-1	开口挡圈5×0.6×11	E-ring	1	
11	130.02-12	送料偏心轮大组件	Feed eccentric assembly	1	
12	101.05-28	摆动板座销钉(短)	Adjusting link fulcrum shaft pin	1	
13	02-815281014-1	螺钉	Screw	2	
14	102.05-28-01	摆动板座销钉(长)	Swinging plate pin	1	
15	06-0500611-1	开口挡圈5×0.6×11	E-ring	1	
16	02-608440621-1	螺钉 SM1/8x44x6	Screw	2	
17	121.05-01	送料牙	Feed dog	1	
18	05-051081203-5	平垫片	Flat gasket	1	
19	101.05-35-01	牙架	Feed bar asm.	1	
20	130.05-31	牙架销	Feed bar shaft pin	1	
21	101.05-55	牙架座	Feed bar crank	1	
22	01-805000614-1	螺钉M5×6	Screw	2	
23	121.05-03	牙架挡屑板	Holder	1	
24	02-509400421-1	螺钉	Screw	2	
25	101.05-57	抬牙叉形曲柄	Driving shaft crank	1	
26	02-411401121-1	螺钉 SM11/64x40x11	Screw	1	
27	130.05-22	送料轴	Feed rocker shaft	1	
28	130.05-20A	送料轴左套	Left shaft of feeding shaft	2	
29	12-125240	O型圈	Rubber ring	4	
30	14-14312210	油封	Grease seal	2	
31	130.05-25	送料轴中轴套	shaft bushing of feeding shaft	2	
32	01-805000614-1	螺钉M5×6	Screw	2	
33	130.05-21	抬牙轴	Feed driving shaft	1	
34	02-508440321-1	螺钉	Screw	2	
35	121.05-06	针板挡屑导向板	Throat plate	1	
36	02-508440421-1	螺钉	Screw	2	
37	02-211400823-1	针板挡板螺钉	Screw	2	
38	121.05-04	针板挡板	Throat plate	1	
39	121.05-05	针板挡屑罩	Waste material guard	1	
40	121.05-27	针板挡屑板安装板	install plate	1	
41	131.05-02	切刀扳手复位簧	Cutter wrench reset spring	1	
42	131.05-03	切刀扳手安装套	Cutter wrench installation sleeve	1	
43	131.05-01	切刀扳手	Knife wrench	1	
44	02-511401621-1	切刀座拉簧螺钉	Screw	1	
45	02-511401221-1	切刀座拉簧螺钉	Screw	1	
46	121.05-28	切刀座拉簧	Spring	1	
47	04-611400300-1	切刀离合销螺母	Nut	3	
48	121.05-18	切刀座轴	Knife driving block stud	1	
49	121.05-19	切刀座导杆	Guide stud for knife driving block	1	
50	19-505000824-1	切刀座导杆螺钉	Screw	2	
51	121.05-22	切刀座	Knife driving block	1	
52	02-608440621-1	上切刀螺钉	Screw	2	

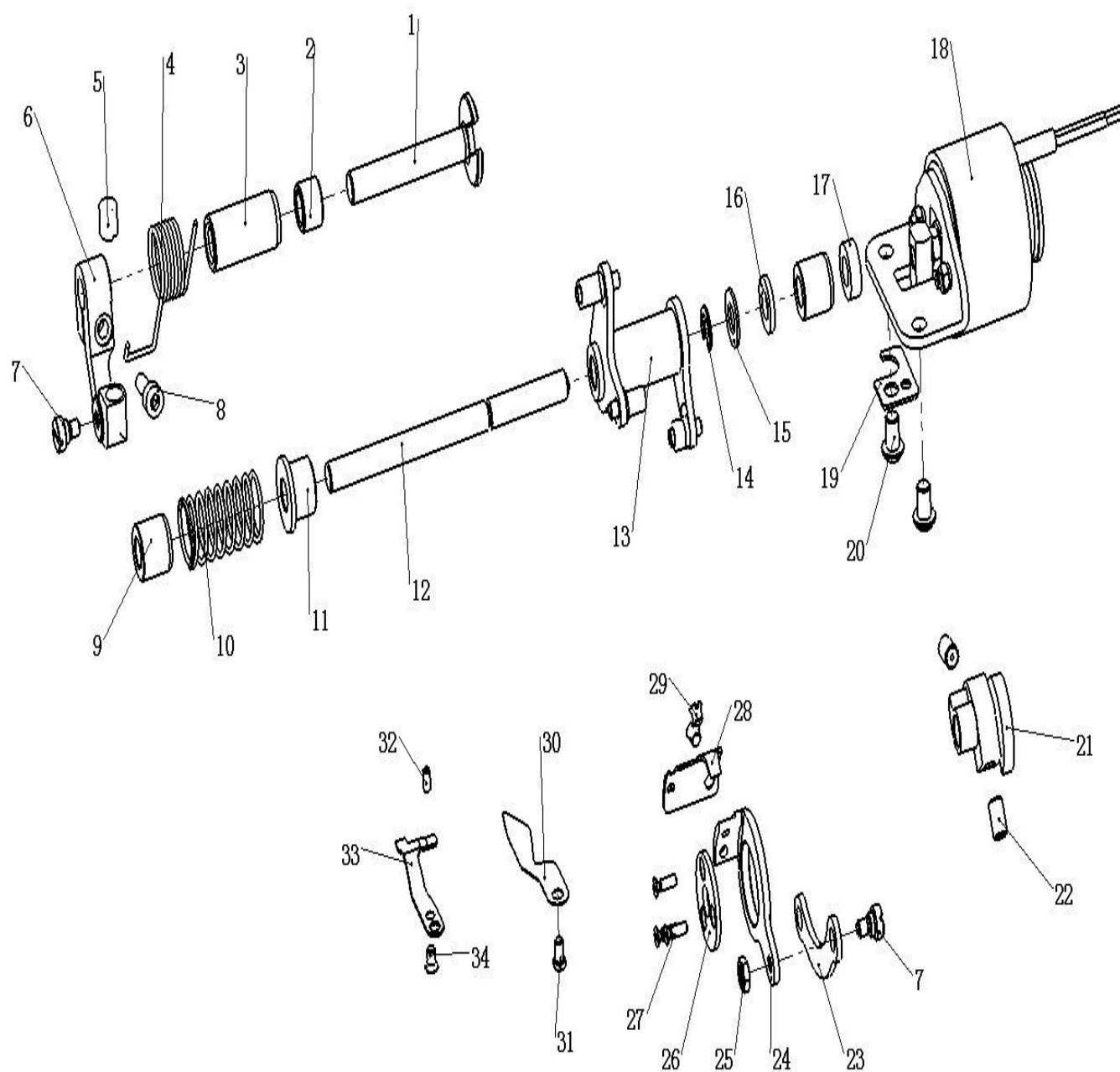
5、送料部件/Feed mechanism components



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序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
53	121.05-26	上切刀压板	upper knife pusher	1	
54	121.05-25	上切刀	upper knife	1	
55	121.05-23	切刀架	Knife holder	1	
56	02-611400821-1	切刀架螺钉	Screw	1	
57	06-0200405-1	切刀放松杆挡圈	Snap ring	2	
58	121.05-16	切刀放松杆销	Pin	1	
59	121.05-15	切刀放松杆簧	Spring	1	
60	121.05-14	切刀放松杆	Knife release lever	1	
61	121.05-13	切刀离合销旋钮	Knob	1	
62	04-611400300-1	切刀离合销螺母	Nut	1	
63	121.05-12	切刀离合销簧	Spring	1	
64	121.05-11A	切刀离合销	knife driving rod clutch pin	1	
65	121.05-10A	切刀离合支架	knife driving rod clutch retainer	1	
66	131.02-04	上切刀轴衬套	bushing	1	
67	131.02-06	骨架油封	Grease seal	1	
68	131.02-05	切刀轴	Knife driving atud	1	
69	22-05507509	橡皮塞	Rubber plug	1	

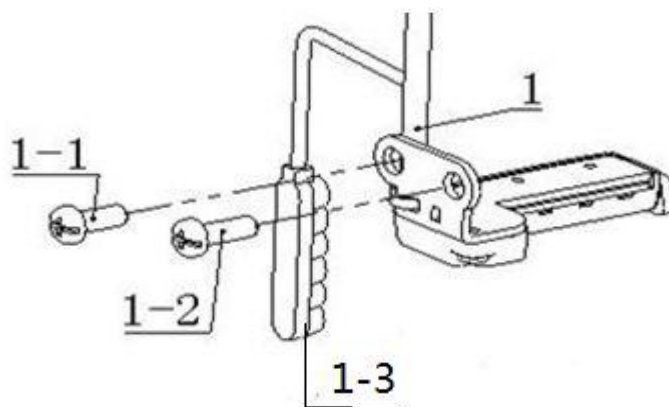
6、自动切线部件/Thread trimmer components



6、自动切线部件/Thread trimmer components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	121.05-30	切刀驱动曲柄轴	Thread shear rock arm shaft	1	
2	102.06-23	驱动曲柄轴短套	Short bush	1	
3	130.06-35	切线轴套	Axle sleeve	1	
4	102.06-21	切线曲柄弹簧	Spring	1	
5	103.11-09-06G	驱动曲柄止动块	Positioning block	1	
6	121.06-01	切刀驱动曲柄	Thread shear rock crank	1	
7	102.06-16	连杆螺钉	Screw	2	
8	02-512321524-1	螺钉	Screw	1	
9	130.06-29	切刀驱动轴套	Axle sleeve	1	
10	102.06-32	切线凸轮复位弹簧	Spring	1	
11	102.06-31	扭簧端盖	Spring cover	1	
12	130.06-09	切刀驱动轴	Thread shear shaft	1	
13	102.06-26-1	切线凸轮曲柄	Thread shear rock arm shaft	1	
14	06-0601012-1	挡圈	E-ring	1	
15	05-081101550-1	平垫片	Flat gasket	1	
16	136.06-01	电磁铁缓冲垫	Magnetic plug cushion mat	1	
17	13-08050150	油封D8×D15×5	Grease seal	1	
18	QD-39	剪线电磁铁组件	Thread trimmer solenoid	1	
19	126.06-26	压线片	Washer	1	
20	02-715281521-1	螺钉	Screw	2	
21	134.06-11	切线凸轮	Thread shear cam	1	
22	02-816401014-1	螺钉	Screw	2	
23	102.06-15	刀轴连杆	Knife shaft connecting rod	1	
24	124.06-09	剪线刀架	Knife bracket	1	
25	04-611400300-1	螺母	Nut	1	
26	103.11-13	切线架压板	Partiality shank	1	
27	01-103001021-1	螺钉	Screw	3	
28	102.06-13	活动刀	Motorial knife	1	
29	02-111400524-1	螺钉	Screw	2	
30	102.06-06	分线器	Protect needle patch	1	
31	19-509400821-1	螺钉	Screw	1	
32	02-808440624-1	螺钉	Screw	1	
33	102.06-04	固定刀	Secant knife	1	
34	02-109400621-1	螺钉	Screw	1	

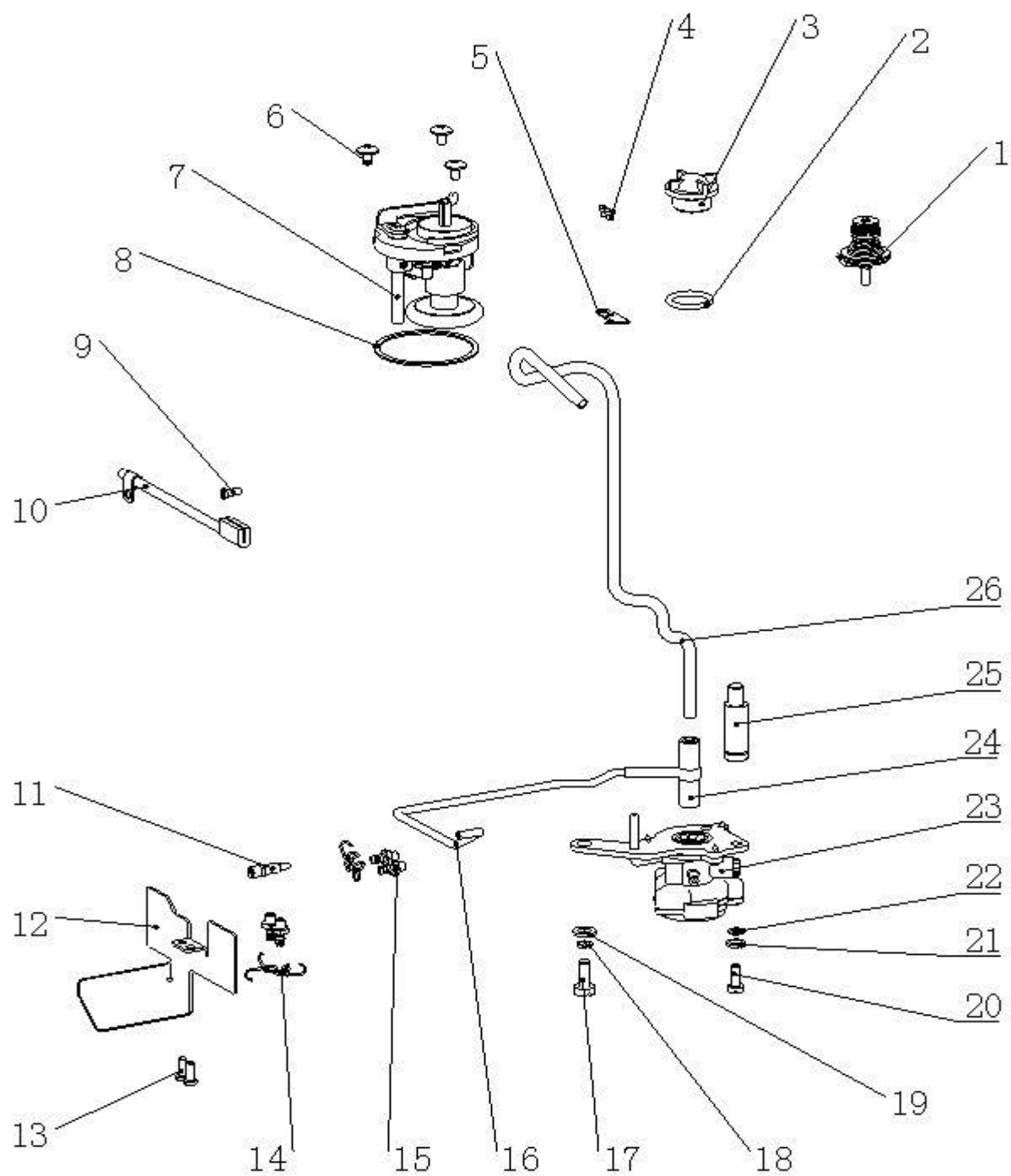
7、自动倒缝部件/Automatic reverse feed components



7、自动倒缝部件/Automatic reverse feed components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	DL-12/03	倒缝开关组件	Backseam switch assembly	1	
1-1	01-405000823-1	螺钉 M5x8	Screw	1	
1-2	01-405001423-1	螺钉 M5x14	Screw	1	
1-3	131.10-04	LED照明灯	LED lighting	1	

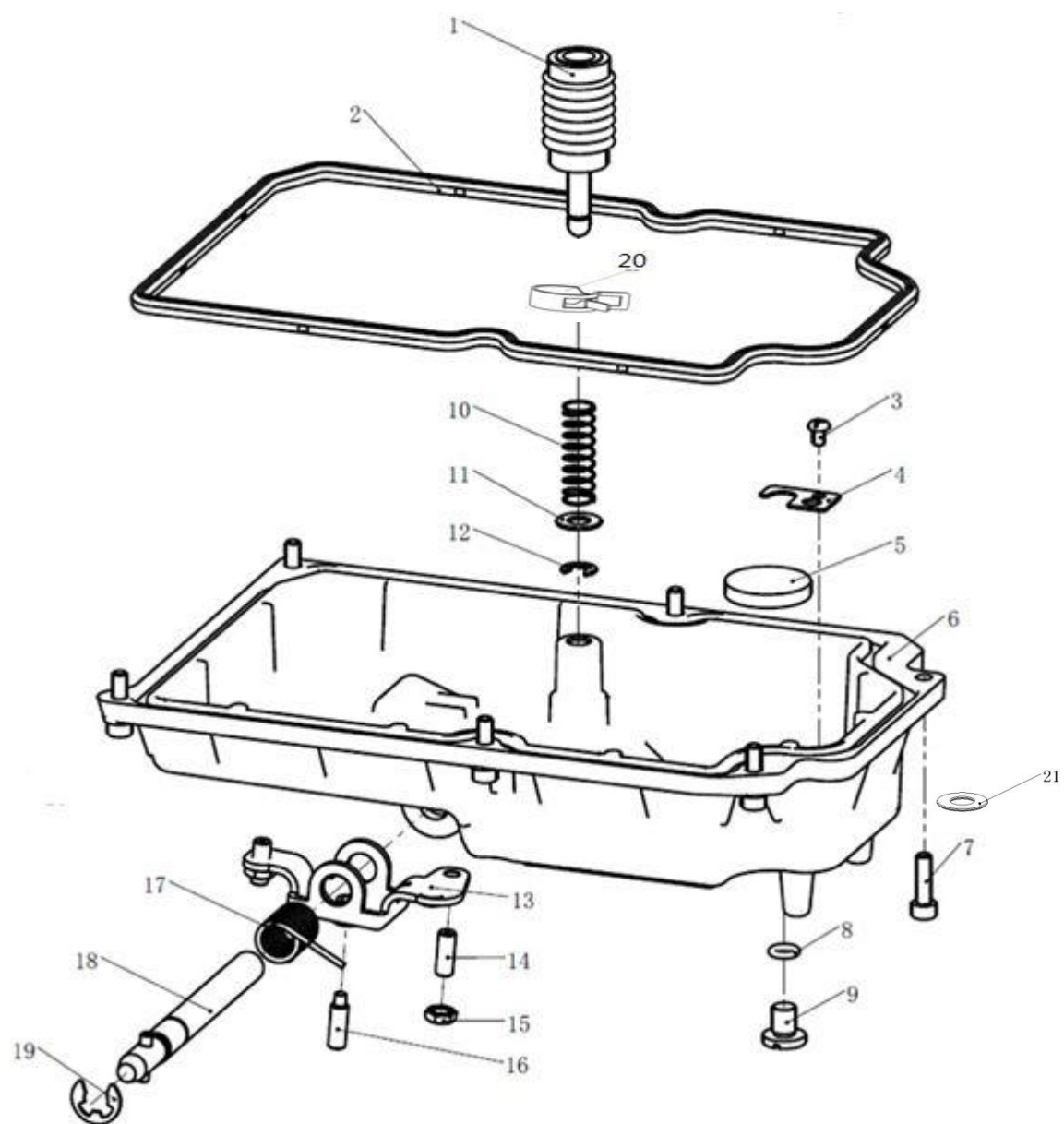
8、润滑·绕线部件/Oil lubrication components&bobbin components



8、润滑·绕线部件/Oil lubrication components&bobbin components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	102.09-36	夹线器组件	Thread tension asm.	1	
2	12-190265	油窗O型圈	Rubber ring	1	
3	101.09-01	油窗	Oil sight window	1	
4	02-509400421-1	螺钉 SM9/64x40x4	Screw	2	
5	102.09-34	切刀	Knife	1	
6	02-312320722-3	螺钉 SM3/16x32x7	Screw	3	
7	102.09-32	绕线器组件	Bobbin winder unit	1	
8	102.09-42	绕线轮垫圈	Washer	1	
9	02-412320821-1	螺钉 SM3/16x32x8	Screw	1	
10	130.09-40	回油管组件	Oil return tube asm.	1	
11	136-PZ7-1	旋梭油量调节螺钉	Oil adjusting screw	1	
12	131.09-02	挡油板	Oil baffle	1	
13	01-404000623-1	螺钉	Screw	2	
14	133.09-01	油管夹	Tubing clamp	4	
15	130.08-33	供油口	Oil Supply	4	
16	130.09-35	旋梭供油管	Oil tube	1	
17	02-715281521-1	螺钉	Screw	1	
18	07-0631616-1	弹簧垫圈	Spring washer	1	
19	05-064161200-1	平垫片	Washer	1	
20	02-511401224-1	螺钉	Screw	1	
21	07-0521313-1	弹簧垫圈	Spring washer	1	
22	05-045080900-1	平垫片	Washer	1	
23	101.09-11	油泵组件	Lubricating oil pump asm.	1	
24	101.09-16	供油管接头	Oil Supply Pipe Fitting	1	
25	126.09-14	弹簧垫圈	Spring washer	1	
26	130.09-34	上轴供油管	Main shaft oil tube	1	

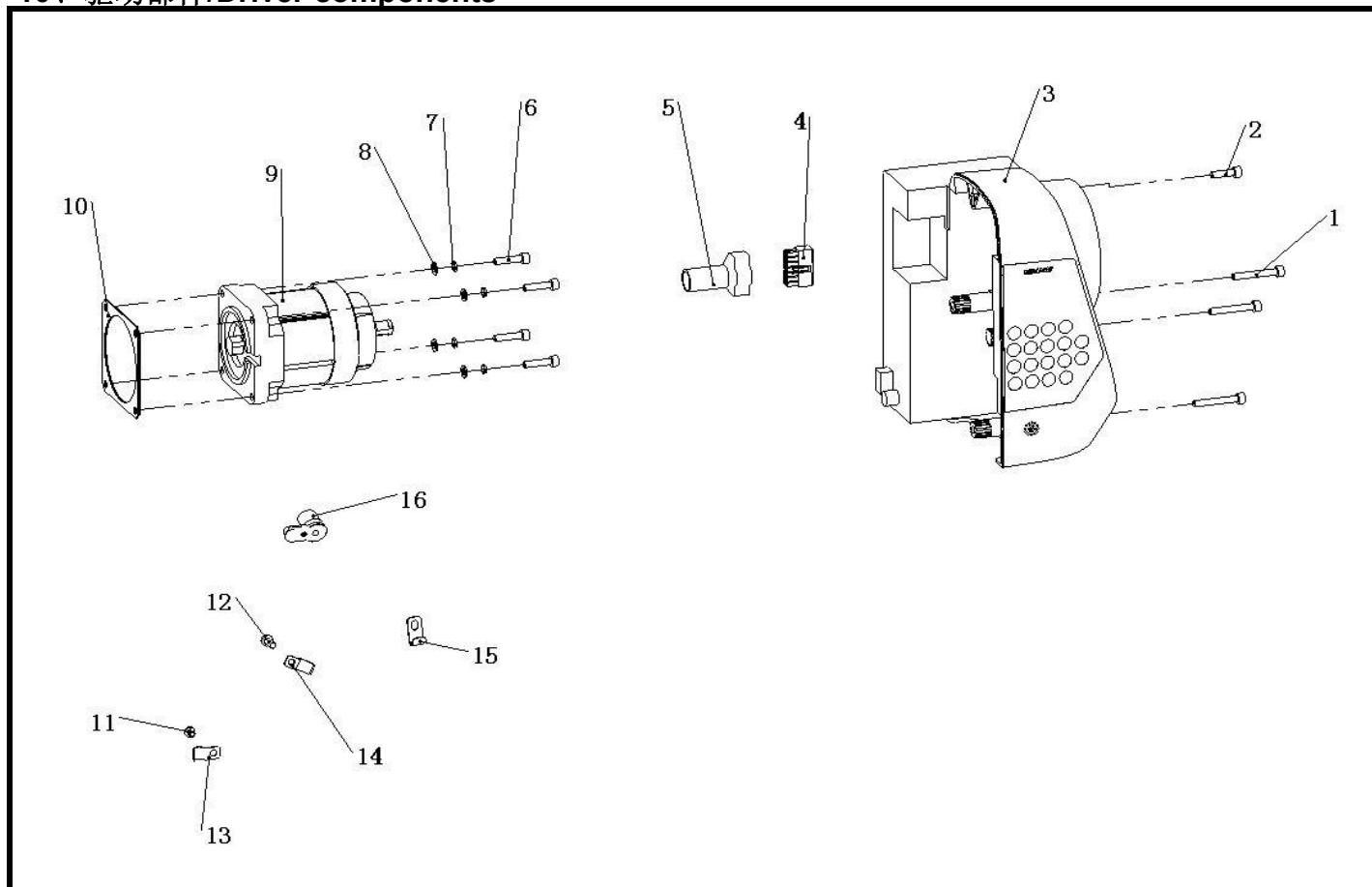
9、油盘部件/Oil reservoir components



9、油盘部件/Oil reservoir components

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	130.04-13	膝控顶杆		1	
2	130.09-25	橡胶密封圈	Rubber ring	1	
3	01-404000623-1	螺钉M4×6	Screw	3	
4	130.06-26	压线片	Washer	1	
5	130.09-10	磁铁	magnet	1	
6	130.09-32	底板油盘	Oil reservoir	1	
7	01-505001824-1	螺钉M5×18	Screw	9	
8	12-062240	o型6.2×2.4	Rubber ring	1	
9	02-608001121-1	螺钉M8×10	Screw	1	
10	130.04-33	膝控顶杆复位簧	Spring	1	
11	05-081101553-5	平垫片8.1×1.0×15.5	Washer	1	
12	130.09-41	油管夹	E-ring	1	
13	101.10-05-01	抬压脚双向曲柄	Knee lifting rotating arm	1	
14	01-806001614-1	螺钉M6×16	Screw	2	
15	03-606000350-1	六角螺母	Nut	3	
16	01-806002034-1	螺钉M6×20	Screw	1	
17	128.09-27	双向曲柄扭簧	Spring	1	
18	128.04-30	膝控抬压脚轴	Knee press cross shaft	1	
19	06-0901018-1	开口挡圈9×1.0×16	E-ring	2	
20	130.09-41	油管夹	Clip	1	
21	05-053101000-1	平垫片	Washer	6	

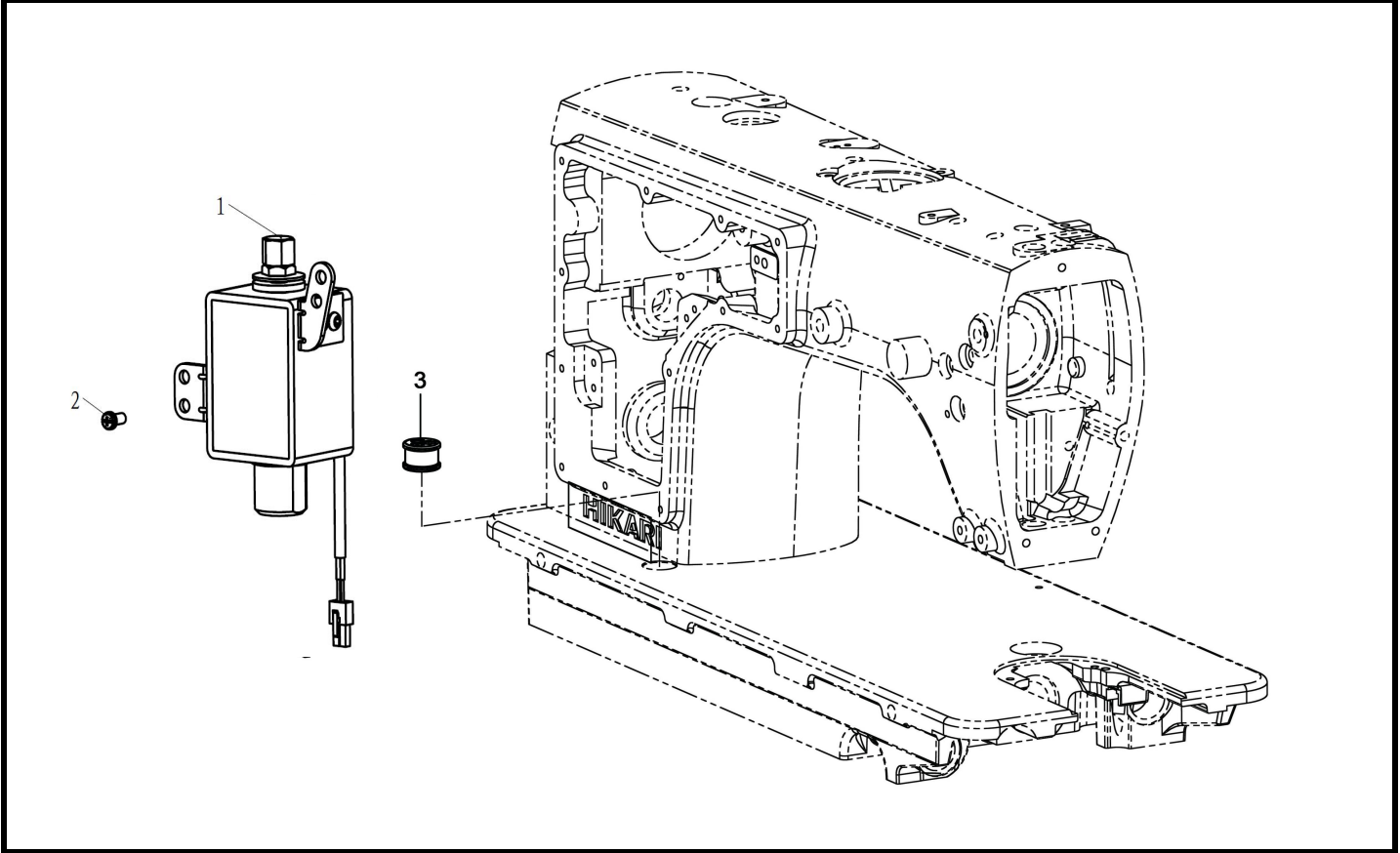
10、驱动部件/Driver components



10、驱动部件/Driver components

序号 Ref.No	图号 Part. No	名称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	01-505001824-1	螺钉	Screw	1	
2	01-505003524-1	螺钉	Screw	3	
3	CB-39H	电控组件	Control asm.	1	
4	HX42000-14R	14孔插头	plug	1	
5	130.09-15	护线套14P	Wire Guard Sleeve	1	
6	01-505002224-1	螺钉	Screw	4	
7	07-0521313-1	弹簧垫圈	Spring washer	4	
8	05-053101000-1	平垫片	Washer	4	
9	MO-02H-550/03	电机组件	Motor asm.	1	
10	126.08-05	电机密封垫	Washer	1	
11	02-611400621-1	螺钉	Screw	1	
12	01-405000823-1	螺钉	Screw	1	
13	113.01-07	线夹	Clamp	1	
14	103.18-04	线夹	Clamp	1	
15	126.01-06	线夹	Clamp	2	
16	JD-39	起针夹线器	Needle puller	1	

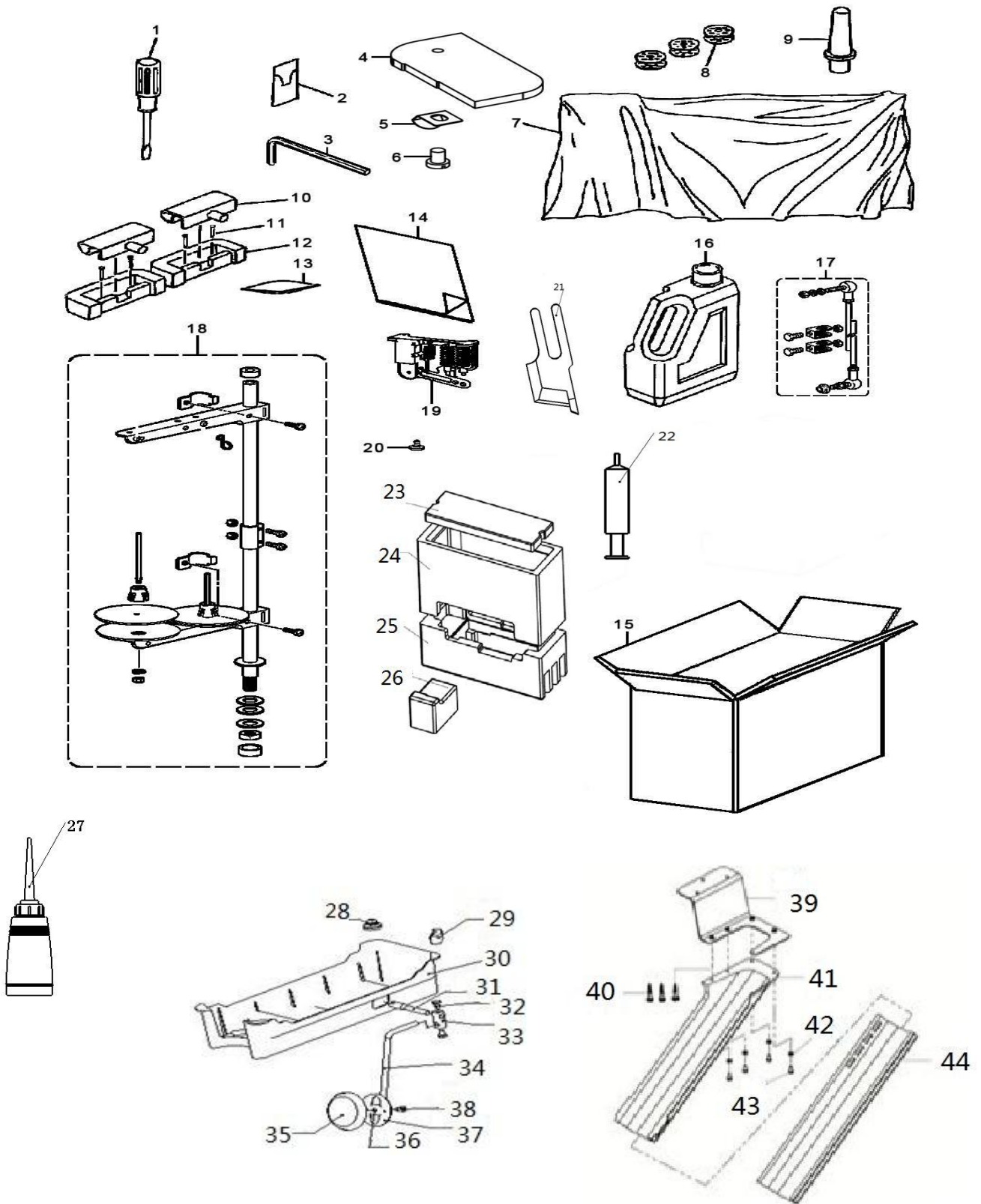
11、电磁抬压脚装置(选购件)/ Presser foot lifting set mechanism(Option parts)



11、电磁抬压脚装置(选购件)/ Presser foot lifting set mechanism(Option parts)

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	TD-39	抬压脚电磁铁组件	Presser foot lifting asm.	1	
2	01-405001223-1	螺钉	Screw	4	
3	130.01-26	导线过线套	Rubber plug	1	

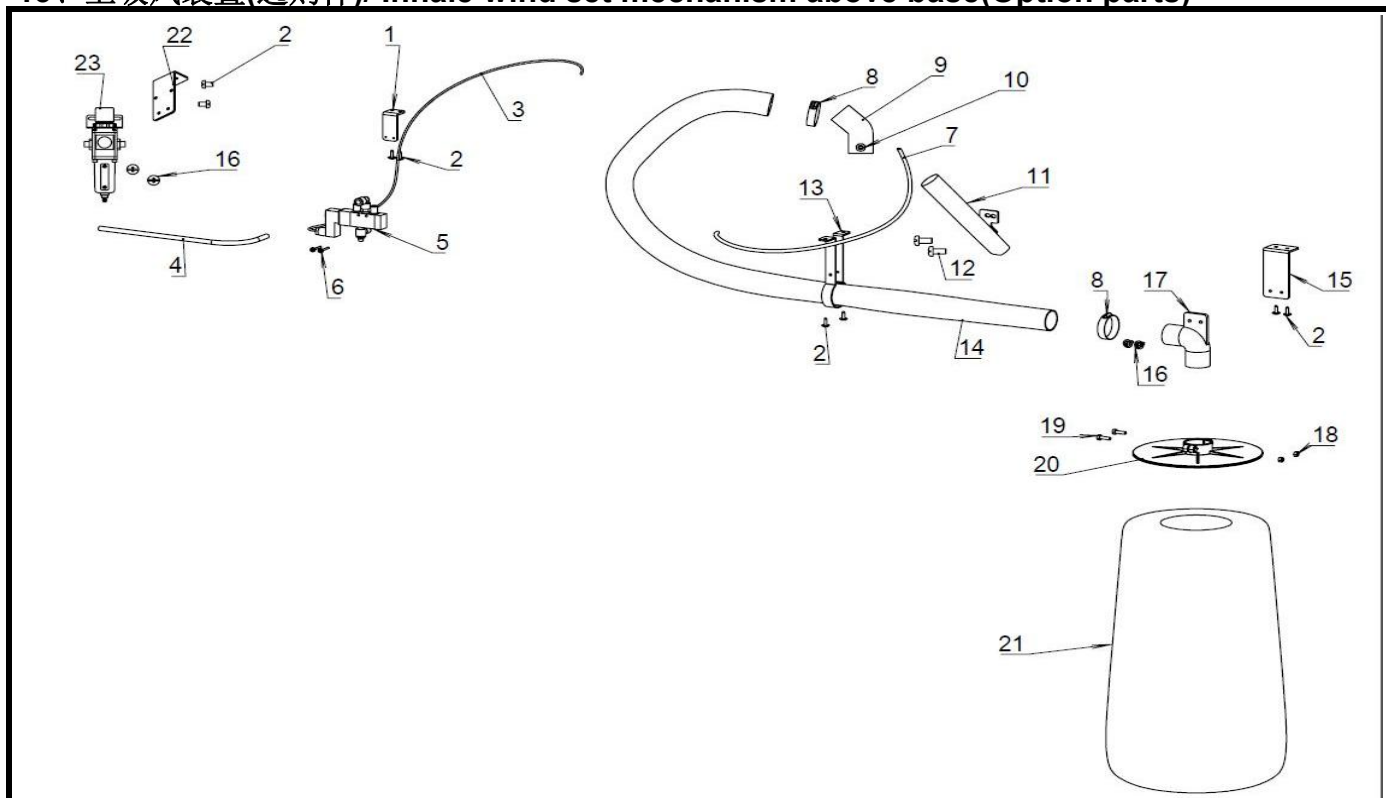
12、附件/Accessories



12、附件/Accessories

序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	113.16-19	两用螺丝刀	Screw driver	1	
2	101.03-11	机针	Needle	5	
3	121.13-07	内六角扳手	spanner	1	
4	121.13-07-1A	盖板组件1	cover component	1	
5	121.13-07-02	盖板弹簧片2	spring laminatio	1	
6	02-508440321-1	盖板弹簧片螺钉3	screw	1	
7	101.14-08	机头罩	Macgube head cover	1	
8	101.03-37-02	梭心	Bobbin	3	
9	101.14-09	机头支柱	Macgube rest cover	1	
10	101.14-01	机头连接钩	Machine hinge plate asm.	2	
11	101.14-02	机头连接钩座钉	Nail	4	
12	101.14-03	机头连接钩座	Machine hinge plate	2	
13	101.12-20	空气干燥剂	Air drier	1	
14	131.10-18	附件箱清单	Instruction manual&parts book	1	
15	131.10-03	外箱	Outside box	1	
16	101.14-10	油箱	Oil reservoir asm.	1	
17	M-02H-010	球型活节连杆	Live festival ball link asm.	1	
18	101.12-01	过线架组件	Thread stand asm.	1	
19	KS-27H	控速器组件	Treadle asm.	1	
20	21-3501932-4	十字半圆头木螺钉	Screw	7	
21	121.05-25	上切刀	Upper cutte	1	
22	103.20-108	管嘴	mouthpiece	1	
23	128.11-01-04	泡沫盖	Foam mat (cover)	1	
24	128.11-01-01	上泡沫	Foam mat (top)	1	
25	128.11-01-02	下泡沫	Foam mat (bottom)	1	
26	128.11-01-03	中泡沫	Foam mat (middle)	1	
27	103.20-50	油油壶组件	Oil tank assembly	1	
28	101.14-13	防震垫 (小)	Quakeproof mat,small	2	
29	101.14-12	防震垫 (大)	Quakeproof mat,larger	2	
30	131.10-16	油盘	Oil reservoir	1	
31	123.03-12	膝控连接轴	Knee control connection shaft	1	
32	101.10-05-05G	节头螺钉	Nodal screw	2	
33	123.03-15	膝控操纵杆接头	E-ring	1	
34	101.10-06-02	操纵杆	Knee pan upright shaft	1	
35	101.10-06-03	操纵杆垫	Knee pan plate rubber	1	
36	101.10-06-04	操纵板	Knee pan plate	1	
37	101.10-06-05	操纵杆节头	Knee pan plate support	1	
38	01-706001025-4	节头螺钉 M6x10	Screw	1	
39	131.10-05	导屑滑板支架	Bracket	1	
40	20-3481932-4	导屑滑板支架木螺钉	Wood screw	3	
41	313.25-04-01	漏斗槽上段	The funnel groove(up)	1	
42	05-043080900-1	垫片	Washer	4	
43	01-404001223-1	螺丝	Screw	4	
44	313.25-04-02	漏斗槽下段	The funnel groove(down)	1	

13、上吸风装置(选购件)/ Inhale wind set mechanism above base(Optional parts)



序号 Ref.No	图 号 Part. No	名 称/Name of parts		数量 Qty	备注 Note
		中文	English		
1	121.14-08	气控磁阀支架	Bracket	1	
2	20-4421632-3	十字槽盘头自攻螺钉	Screw	8	
3	131.14-05	电磁阀连接线	Wire	1	
4	121.14-04	PU管8×5×300	PU tube	2	
5	121.14-05A	电磁阀组件(单阀)4V110-06	Electromagnetism valve	1	
6	18-403002523-3	三组合十字一字盘头螺钉	Screw	2	
7	121.14-03	PU管6×4×900	PU tube	1	
8	210.28-22	喉咕	Tie	2	
9	246.28-07-02	吸风孔转接管	Pipe	1	
10	01-405000823-1	十字一字槽盘头螺钉	Screw	1	
11	131.14-01	上吸风口组件	suck	1	
12	01-405001023-1	螺钉	Screw	2	
13	246.28-66	连接器支架1	Bracket	1	
14	121.14-02	螺旋软管	Tube	1	
15	246.28-06	气管连接器支撑板	Base	1	
16	18-405001422-3	十字槽盘头三件套组合螺钉	Screw	4	
17	246.28-65	吸风孔转接管	Pipe	1	
18	03-605000450-3	六角螺母	Nut	2	
19	01-405002022-3	十字槽盘头螺钉	Screw	2	
20	210.28-08	吸尘桶上盖	Cover	1	
21	210.28-10	吸尘袋	Bag	1	
22	382.07-10	气压表安装板	Barometer mounting plate	1	
23	HX6800-12-10-01	气压表与分水滤气器	Barometer and water separator	1	
24	121.14-04	【PU管8×5×300】H8880	PU tube	1	